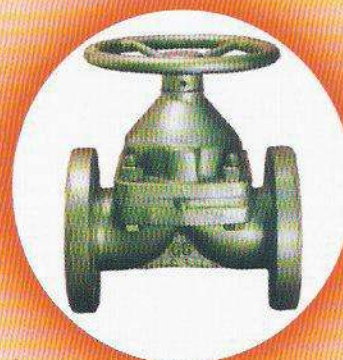
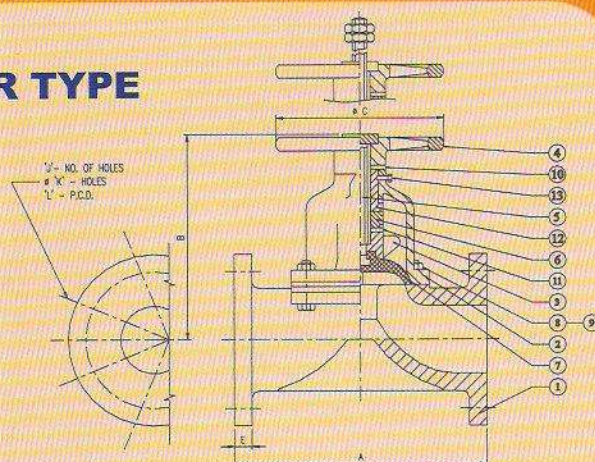




MATERIAL SPECIFICATION

NO.	DESCRIPTION	MATERIAL SPECIFICATION
1	BODY	C.I./WCB/S.G. IRON
2	BONNET	C.I./WCB/S.G. IRON
3	COMPRESSOR	C.I./WCB/S.G. IRON
4	HAND WHEEL	C.I./WCB/S.G. IRON
5	SPINDLE	S.S. 410
6	SPINDLE NUT	STEEL
7	DIAPHRAGM	NATURAL RUBBER
8	BOLT & NUT	STEEL
9	STUD & BOLT	STEEL
10	GRUB SCREW	STEEL
11	PIN RIVET	STEEL
12	THRUST BEARING	STEEL 100 MM AND ABOVE
13	GREASE NIPPLE	ALUMINIUM

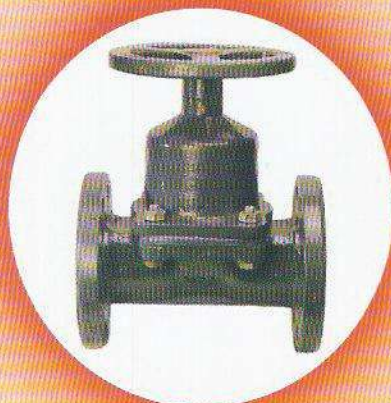
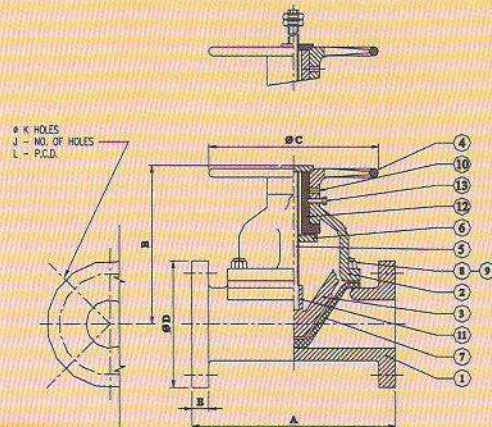
WEIR TYPE



DIMENSIONS (in mm)

SIZE	A	B	C	D	E	J	K	L	HYD. TEST	
									BODY	SEAT
25	127	102	95	114	13	4	14	83	20	15
40	159	135	120	133	16	4	14	98	20	15
50	191	150	135	152	17	4	17	114	20	15
65	216	165	150	165	17	4	17	127	15	12
80	254	200	185	185	19	4	17	146	15	12
100	305	246	246	216	22	4	17	178	15	12
125	355	295	320	254	22	8	17	210	10	7
150	406	330	320	279	22	8	17	235	10	7
200	521	415	435	337	22	8	17	292	10	7
250	685	495	505	406	26	8	22	356	7	4
300	749	635	520	457	26	12	22	406	7	4

STRAIGHT THROUGH TYPE



MATERIAL SPECIFICATION

NO.	DESCRIPTION	MATERIAL SPECIFICATION
1	BODY	C.I./WCB/S.G. IRON
2	BONNET	C.I./WCB/S.G. IRON
3	COMPRESSOR	C.I./WCB/S.G. IRON
4	HAND WHEEL	C.I./WCB/S.G. IRON
5	SPINDLE	S.S. 410
6	SPINDLE NUT	STEEL
7	DIAPHRAGM	NATURAL RUBBER
8	BOLT & NUT	STEEL
9	STUD & BOLT	STEEL
10	GRUB SCREW	STEEL
11	PIN RIVET	STEEL
12	THRUST BEARING	STEEL 100 MM AND ABOVE
13	GREASE NIPPLE	ALUMINIUM

DIMENSIONS (in mm)

SIZE	A	B	C	D	E	J	K	L	HYD. TEST	
									BODY	SEAT
25	127	102	95	114	13	4	14	83	20	15
40	159	135	120	133	16	4	14	98	20	15
50	191	150	135	152	17	4	17	114	20	15
65	216	165	150	165	17	4	17	127	15	12
80	254	200	185	185	19	4	17	146	15	12
100	305	246	246	216	22	4	17	178	15	12
125	355	295	320	254	22	8	17	210	10	7
150	406	330	320	279	22	8	17	235	10	7
200	521	415	435	337	22	8	17	292	10	7
250	685	495	505	406	26	8	22	356	7	4
300	749	635	520	457	26	12	22	406	7	4